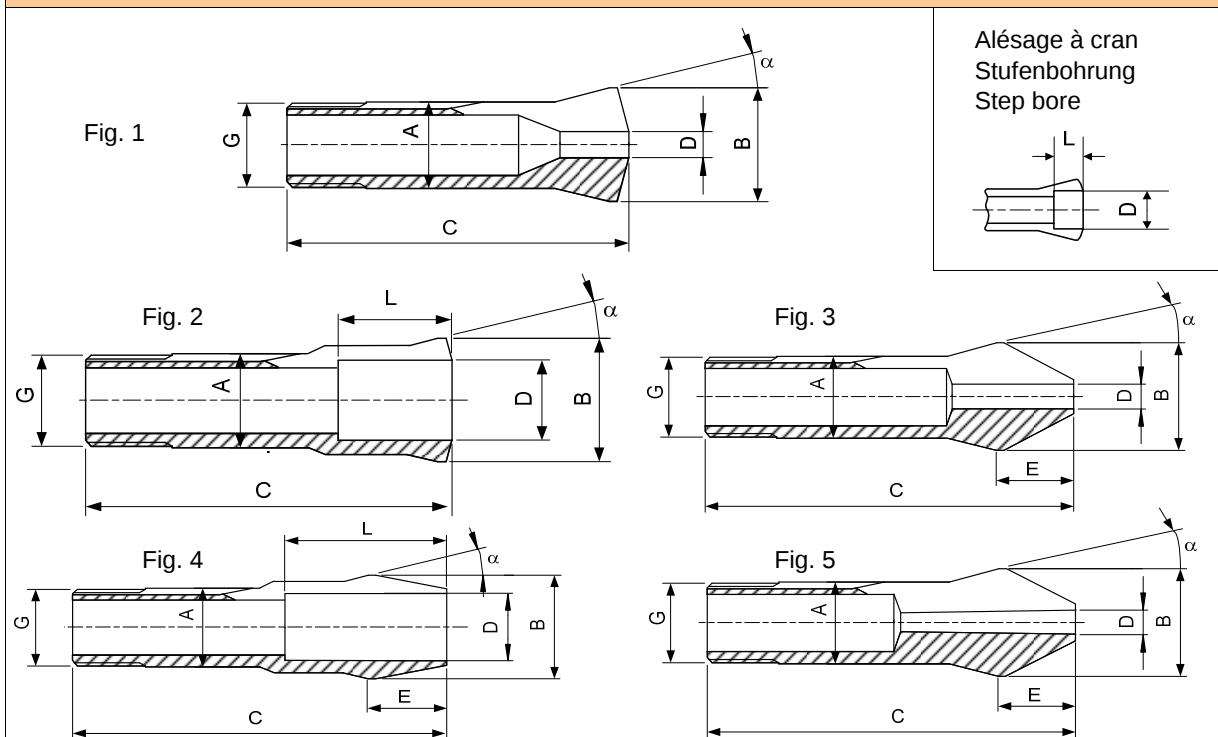


**SCHAUBLIN**
**W**

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**22.2**
**Pinces tirées - Zugspannzangen - Pull-type collets**


| Type | Art.                              | A  | B    | C    | E    | G                                                     | $\alpha$ | D min-max            | L    | Fig. |
|------|-----------------------------------|----|------|------|------|-------------------------------------------------------|----------|----------------------|------|------|
| W20  | <b>80-4</b>                       | 20 | 26.3 | 73   | -    | $\emptyset 19.7 \times 1.666 \nabla 45^\circ/5^\circ$ | 15°      | 0.30...14.50         | -    | 1    |
|      |                                   |    |      |      |      |                                                       |          | 14.51...16.00        | 28   |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 16.01...16.50    | 13.5 |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 16.51...17.00    | 13   |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 17.01...17.50    | 12.2 |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 17.51...18.00    | 11.5 |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 18.01...18.50    | 10.7 |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 18.51...19.00    | 10   |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 19.01...19.50    | 8.7  |      |
|      |                                   |    |      |      |      |                                                       |          | 20) 19.51...20.00    | 7.5  |      |
|      |                                   |    |      |      |      |                                                       |          | 20.01...20.50        | 6.5  |      |
|      |                                   |    |      |      |      |                                                       |          | 20.51...21.00        | 5.5  |      |
|      |                                   |    |      |      |      |                                                       |          | 21.01...21.50        | 4.7  |      |
|      |                                   |    |      |      |      |                                                       |          | 21.51...22.00        | 4    |      |
| W20  | <b>80-107</b><br>10) 80-4         | 20 | 26.3 | 73   | -    | $\emptyset 19.7 \times 1.666 \nabla 45^\circ/5^\circ$ | 15°      | 16.01...20.00        | 24   | 2    |
|      | <b>80-92744</b><br>10) 80-4       |    |      |      |      |                                                       |          | 0.30...13.00         | -    |      |
|      | <b>80-93286</b><br>10) 80-4       |    |      |      |      |                                                       |          | 13.01...16.00        | 41   |      |
|      | <b>80-93828</b><br>10) 80-4 / 26) |    |      |      |      |                                                       |          | 16.01...20.00        | 37   |      |
|      | <b>80-93829</b><br>10) 80-4 / 26) |    |      |      |      |                                                       |          | Morse DIN228<br>MK-1 | -    |      |
| W20  | <b>80-93829</b><br>10) 80-4 / 26) | 20 | 26.3 | 94.5 | 25.5 | $\emptyset 19.7 \times 1.666 \nabla 45^\circ/5^\circ$ | 15°      | Morse DIN228<br>MK-2 | 66   | 5    |
|      |                                   |    |      |      |      |                                                       |          |                      |      |      |

Alésages standards (rond, carré, six-pans) selon liste de prix. Autres alésages sur demande.  
 Standardbohrungen (rund, vierkant, sechskant) gemäss Preisliste. Andere Bohrungen auf Anfrage.  
 Standard bores (round, square, hexagonal) according to price list. Other bores on request.  
 10) Article de base - Basisartikel - Basic item  
 20) Dimensions non standard, voir 80-107 - Keine Standardabmessung, siehe 80-107 -  
 Non standard bores, see 80-107  
 26) Sur demande - Auf Anfrage - On request