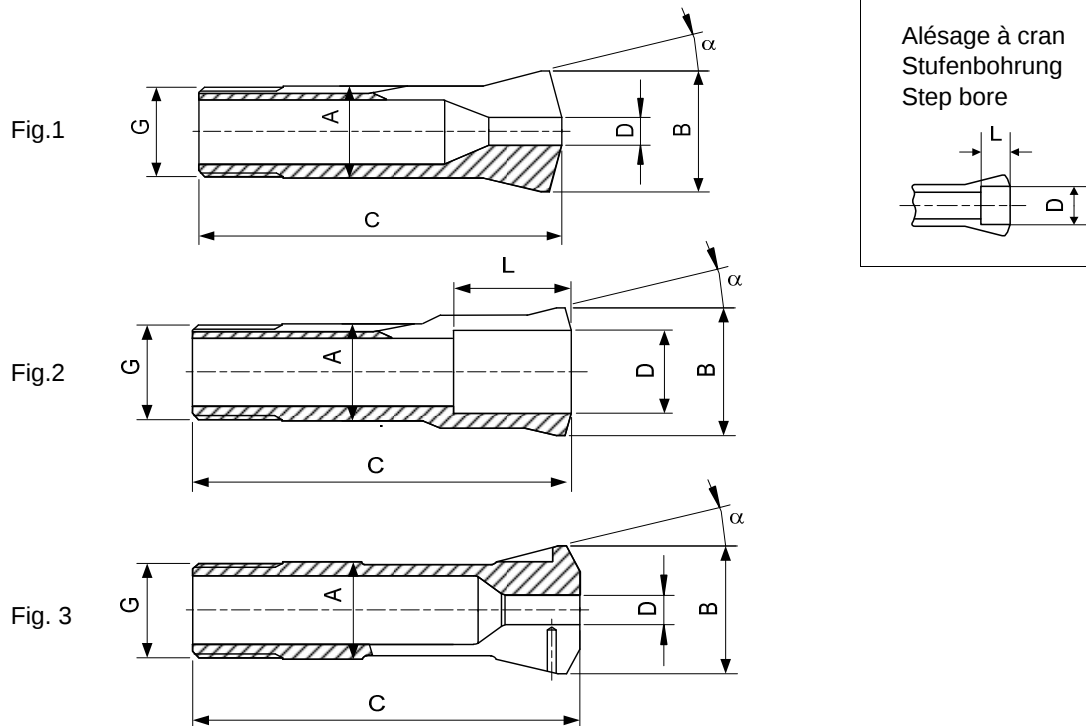


**SCHAUBLIN**
**W**

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**22.3**
**Pinces tirées - Zugspannzangen - Pull-type collets**


| Type | Art.                      | A  | B    | C    | E | G                                                     | $\alpha$ | D min-max         | L    | Fig. |
|------|---------------------------|----|------|------|---|-------------------------------------------------------|----------|-------------------|------|------|
| W25  | <b>80-5</b>               | 25 | 33.7 | 97.6 | - | $\emptyset 24.7 \times 1.693 \nabla 45^\circ/5^\circ$ | 15°      | 0.30...19.05      | -    | 1    |
|      |                           |    |      |      |   |                                                       |          | 19.06...21.00     | 35   |      |
|      |                           |    |      |      |   |                                                       |          | 21) 21.01...21.50 | 16.5 |      |
|      |                           |    |      |      |   |                                                       |          | 21) 21.51...22.00 | 16   |      |
|      |                           |    |      |      |   |                                                       |          | 21) 22.01...23.00 | 15.5 |      |
|      |                           |    |      |      |   |                                                       |          | 21) 23.01...23.50 | 15   |      |
|      |                           |    |      |      |   |                                                       |          | 21) 23.51...24.00 | 14.5 |      |
|      |                           |    |      |      |   |                                                       |          | 21) 24.01...24.50 | 13.5 |      |
|      |                           |    |      |      |   |                                                       |          | 21) 24.51...25.00 | 12.5 |      |
|      |                           |    |      |      |   |                                                       |          | 21) 25.01...25.40 | 11.5 |      |
|      |                           |    |      |      |   |                                                       |          | 25.41...25.50     | 11.5 |      |
|      |                           |    |      |      |   |                                                       |          | 25.51...26.00     | 10.5 |      |
|      |                           |    |      |      |   |                                                       |          | 26.01...26.50     | 9.5  |      |
|      |                           |    |      |      |   |                                                       |          | 26.51...27.00     | 8.5  |      |
|      |                           |    |      |      |   |                                                       |          | 27.01...27.50     | 7.5  |      |
|      |                           |    |      |      |   |                                                       |          | 27.51...28.00     | 6.5  |      |
|      |                           |    |      |      |   |                                                       |          | 28.01...28.50     | 5.5  |      |
|      |                           |    |      |      |   |                                                       |          | 28.51...29.00     | 4.5  |      |
|      | <b>80-700</b><br>10) 80-5 | 25 | 33.7 | 97.6 | - | $\emptyset 24.7 \times 1.693 \nabla 45^\circ/5^\circ$ | 15°      | 21.01...25.40     | 30   | 2    |
|      | <b>80-1923</b>            | 25 | 35   | 94   | - | M25x1                                                 | 16°      | 0.50...17.00      | -    | 3    |

Alésages standards (rond, carré, six-pans) selon liste de prix. Autres alésages sur demande.  
 Standardbohrungen (rund, vierkant, sechskant) gemäss Preisliste. Andere Bohrungen auf Anfrage.  
 Standard bores (round, square, hexagonal) according to price list. Other bores on request.

10) Article de base - Basisartikel - Basic item

21) Dimensions non standard, voir 80-700 - Keine Standardabmessung, siehe 80-700 -  
 Non standard bores, see 80-700