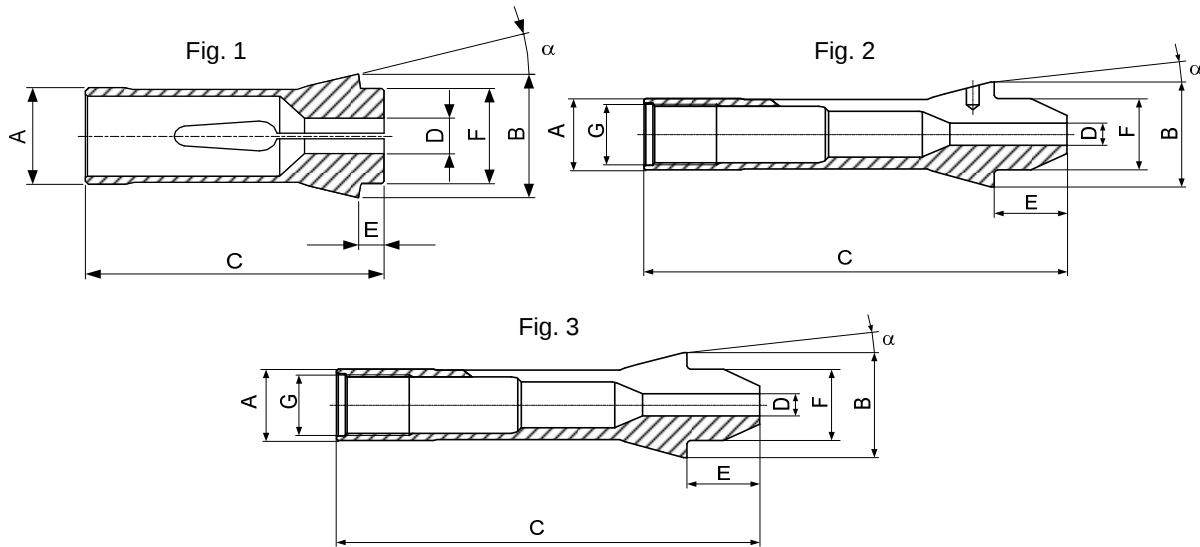


**SCHAUBLIN**
**F**

Page - Seite

**17.1**
**Pinces poussées - Druckspannzangen - Dead length collets**


Obturbateurs pour pinces, voir page 70  
Dichtgummi für Spannzangen auf Seite 70  
Rubber seals for collets on page 70

| Type | Art.                         | A   | B    | C     | E   | F   | G      | α   | D min-max                                                                             |                                                                                       |                                                                                       | Fig. |
|------|------------------------------|-----|------|-------|-----|-----|--------|-----|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------|------|
|      |                              |     |      |       |     |     |        |     |  |  |  |      |
| F4.5 | <b>76-76</b>                 | 4.5 | 6.75 | 17.25 | 1.8 | 4.5 | -      | 15° | 0.3-4.0                                                                               |                                                                                       |                                                                                       | 1    |
| F6   | <b>76-599</b>                | 6   | 10   | 30    | 3   | 6   | -      | 15° | 0.3-4.5                                                                               |                                                                                       |                                                                                       | 1    |
| F7   | <b>76-66</b>                 | 7   | 10.7 | 26    | 2.9 | 7   | -      | 15° | 0.3-5.0                                                                               |                                                                                       |                                                                                       | 1    |
|      | <b>76-206</b>                | 7   | 10.5 | 26    | 3   | 7   | -      | 15° | 0.3-5.5                                                                               |                                                                                       |                                                                                       | 1    |
| F8   | <b>76-577</b>                | 8   | 12   | 42    | 4.5 | 8   | -      | 16° | 0.3-6.35                                                                              |                                                                                       |                                                                                       | 1    |
|      | <b>76-1844</b>               | 8   | 11   | 19    | 2   | 8   | -      | 15° | 0.3-6.5                                                                               |                                                                                       |                                                                                       | 1    |
|      | <b>76-2024</b><br>10) 76-577 | 8   | 12   | 47.5  | 10  | 8   | M6x0.5 | 16° | 0.3-4.5                                                                               |                                                                                       |                                                                                       | 3    |
| F10  | <b>76-86</b>                 | 10  | 15.5 | 47.5  | 5.5 | 10  | -      | 20° | 0.3-8.0                                                                               | 1.0-5.0                                                                               | 1.0-6.5                                                                               | 1    |
|      | <b>76-1178</b>               | 10  | 16   | 46    | 4   | 10  | -      | 20° | 0.3-7.0                                                                               |                                                                                       |                                                                                       | 1    |
|      | <b>76-2021</b><br>10) 76-86  | 10  | 15.5 | 52    | 10  | 10  | M8x0.5 | 20° | 0.3-7.0                                                                               | 1.0-5.0                                                                               | 1.0-6.0                                                                               | 2    |
| F12  | <b>76-78</b>                 | 12  | 18.1 | 44.5  | 4.3 | 12  | -      | 15° | 0.3-10.0                                                                              | 1.0-7.0                                                                               | 1.0-8.5                                                                               | 1    |
|      | <b>76-578</b>                | 12  | 18   | 64    | 6   | 12  | -      | 16° | 0.3-10.0                                                                              |                                                                                       |                                                                                       | 1    |

Alésages standards (rond, carré, six-pans) selon liste de prix. Autres alésages sur demande.  
Standardbohrungen (rund, vierkant, sechskant) gemäss Preisliste. Andere Bohrungen auf Anfrage.  
Standard bores (round, square, hexagonal) according to price list. Other bores on request.

10) Article de base - Basisartikel - Basic item