

Pinces tirées - Zugspannzangen - Pull-type collets



Alésage à cran  
 Stufenbohrung  
 Step bore

| Type          | Art.                 | A  | B    | C   | E  | G                     | α   | D min-max     | L   | Fig. |
|---------------|----------------------|----|------|-----|----|-----------------------|-----|---------------|-----|------|
| B15           | 72-139               | 15 | 21   | 55  | -  | M13 x 1               | 20° | 0.30...9.50   | -   | 1    |
|               |                      |    |      |     |    |                       |     | 9.51...12.50  | 20  |      |
|               |                      |    |      |     |    |                       |     | 12.51...13.00 | 8.5 |      |
|               |                      |    |      |     |    |                       |     | 13.01...13.50 | 7.7 |      |
|               |                      |    |      |     |    |                       |     | 13.51...14.00 | 7   |      |
|               |                      |    |      |     |    |                       |     | 14.01...14.50 | 6.5 |      |
| 14.51...15.00 | 6                    |    |      |     |    |                       |     |               |     |      |
| B23           | 72-2008              | 23 | 26.3 | 75  | -  | M20x1                 | 15° | 3.00...14.00  | -   | 3    |
| B32           | 72-55<br>26)         | 32 | 40   | 102 | -  | M30 x 1.5             | 15° | 0.30...24.00  | -   | 1    |
|               |                      |    |      |     |    |                       |     | 24.01...28.00 | 44  |      |
|               |                      |    |      |     |    |                       |     | 28.01...30.00 | 12  |      |
|               |                      |    |      |     |    |                       |     | 30.01...32.00 | 8   |      |
|               | 72-65                | 32 | 40   | 106 | -  | ∅ 29.7x1.693 ↯ 45°/5° | 15° | 0.30...24.00  | -   | 1    |
|               |                      |    |      |     |    |                       |     | 24.01...28.00 | 44  |      |
|               |                      |    |      |     |    |                       |     | 28.01...30.00 | 12  |      |
|               |                      |    |      |     |    |                       |     | 30.01...32.00 | 8   |      |
|               | 72-2003<br>10) 72-65 | 32 | 40   | 124 | 24 | ∅ 29.7x1.693 ↯ 45°/5° | 15° | 0.30...24.00  | -   | 2    |
|               |                      |    |      |     |    |                       |     | 24.01...28.00 | 64  |      |

BCR32 Voir page - Siehe Seite - see page 23.5

Alésages standards (rond, carré, six-pans) selon liste de prix. Autres alésages sur demande.  
 Standardbohrungen (rund, vierkant, sechskant) gemäss Preisliste. Andere Bohrungen auf Anfrage.  
 Standard bores (round, square, hexagonal) according to price list. Other bores on request.

10) Article de base - Basisartikel - Basic item  
 26) Sur demande - Auf Anfrage - On request